

REQUEST FOR COMMENTS/TSD ON STATE IMPLEMENTATION PLAN REVISIONS

Sect
F311

TO:

2 AIR PLANNING SECTION
cover letter TECHNICAL ANALYSIS SECTION
REGIONAL COUNSEL
STATE SPECIALIST
REGULATORY ANALYSIS SECTION
1 REGULATORY SPECIALIST
1 WRITER U. McMahon
OTHER

cover letter AIR COMPLIANCE BRANCH
ENVIRONMENTAL SERVICES DIV.
DIVISION DIRECTOR, AMD
cover letter BRANCH CHIEF, ARB
STATE COORDINATOR
2 DOCKET COPY 1 FILE COPY
PIRU, CPDD, OGC, SSCD,
FOSD, OP&E, ECTD, OFR,
F031 STATE
F311

WI 031
WI 311FROM: C. Comerford, REGULATORY SPECIALIST:DATE: 7/29/86, PHONE: 6-6034PLEASE REVIEW AND PROVIDE COMMENTS/TSD BY DUE DATE. IF YOU HAVE NO COMMENTS PLEASE CHECK
HERE AND RETURN: _____, DATE: _____

SUBMITTAL DESCRIPTION

DOCKET NO. AND TITLE: F031 Wisconsin Stack Height Revisions
F311 / Wisconsin Statewide SO₂ RuleSTATE: _____ ILL, _____ IND, _____ MICH, _____ MINN, _____ OHIO, ☒ WISC, _____ OTHERAREA: _____ STATEWIDE, _____ AREA SPECIFIC, ☒ SITE SPECIFIC, _____ OTHER:TYPE OF SUBMITTAL: _____ PART D, ☒ SITE SPECIFIC, _____ MISC.STATE OF DEVELOPMENT: ☒ DRAFT, _____ FINAL, _____ OTHER:POLLUTANT: _____ O₃, _____ CO, _____ TSP, ☒ SO₂, _____ VOC, _____ NO₂, _____ Pb, _____ OTHER:SUBMITTED BY: Thilmany Paper, COVER LETTER DATE: 7/25/86, DATE RECEIVED: 7/28/86

RC/ACB/ESD/DUE DATE: _____

_____ TO PREPARE TSD BY _____ (DATE)

SPECIAL NOTE: WI 7/28/86 XK95

Thilmany Paper submits additional info
on their fluid modeling study. Study
was performed in conjunction with their
request for an alternate emission limit
under the Statewide SO₂ rule.

TRANSMIT A COPY OF YOUR COMMENTS TO: GARY GULEZIAN
cc: UYLAINÉ MCMAHAN
AIR AND RADIATION
BRANCH
PHONE: 353-0396

CREATE RAS AND DOCKET FILES _____

SUBMIT ORIGINAL TO RAS FILES NO. WI 031 / DOCKET FILE NO. F 031

WI 311

F 311

WIS TALL SOMER

RAS

Phone: 414-766-4611
TWX: 910-270-1190

Thilmany

THILMANY PULP & PAPER CO. • P.O. BOX 600 • KAUKAUNA, WISCONSIN 54130



July 25, 1986

Mr. Steve Rothblatt, Chief
Air & Radiation Branch
United States Environmental Protection Agency
Region 5
230 South Dearborn Street
Chicago, IL 60604

done

Re: May 14, 1986 Final Report on Fluid Modeling Study
Thilmany Pulp & Paper Company

Dear Mr. Rothblatt:

Your June 30, 1986 letter to Mr. Donald Theiler provided Agency comments with regard to the final report entitled "Excessive Concentration Demonstration for Thilmany Pulp & Paper Company" by Cermak/Peterka and Associates. The letter ended by stating that additional documentation was needed to fulfil the requirements of EPA's Fluid Modeling Guideline.

Cermak/Peterka and Associates have provided this additional documentation. Enclosed is their July 17, 1986 letter with responses addressed in the same order as the comments in your June 30, 1986 letter.

We look forward to the Agency's approval of the fluid modeling study so that Thilmany's alternate sulfur dioxide emission limit request can be expeditiously approved by the Department of Natural Resources.

If there are any questions concerning this additional documentation, please contact Tom Jayne or Hal Martin at (414) 766-4611.

Sincerely,

A. H. Martin

A. H. Martin
Manager, Environmental Services

AHM/am

cc: Mr. Donald Theiler - DNR MADison
Mr. Ralph Patterson - DNR Madison
Mr. Dan Schramm - DNR Green Bay
Dr. Perry Fischer - Dawes & Moore
Atty. Mark Thimke - Foley & Lardner



Wind Engineering Consultants

17 July 1986

THILMANY PULP and PAPER COMPANY
Thilmany Road
P.O. Box 600
Kaukauna, Wisconsin 54130

Attn: Mr. Thomas G. Jayne

Re: Excessive Concentration Demonstration for Thilmany Pulp and Paper
Company's Kaukauna Kraft Mill
C/PA Project 86-0306

Dear Mr. Jayne:

This letter is written to respond to the comments in Steve Rothblatt's letter dated June 30, 1986 concerning the above referenced wind tunnel study. The responses are addressed in the same order as the comments in Rothblatt's letter.

Atmospheric Dispersion Comparability Test

According to the "Guideline for use of Fluid Modeling to Determine Good Engineering Practice Stack Height", temperature profiles are not required if the free stream wind is greater than 3 m/s. Since all tests were conducted at a speed of 3.5 m/s, no temperature profiles were obtained. C/PA did, however, recently take a temperature profile for a similar wind tunnel setup at a similar wind speed. The profile is shown in attachment 1 and demonstrates a constant temperature versus height.

Corrected Figures B3 through B5 are attached.

Demonstration of Adverse Effects

The evaluation of the velocity and turbulence profiles with the Thilmany model in the wind tunnel is given on pages 12 and 13 of our report. This evaluation includes all required documentation except an evaluation of the mean velocity characteristics which is included below.

The surface roughness factor (z_0) and friction velocity (u^*) were determined from the profiles shown in Figure 7 of our report by fitting the velocity data to the following equation:

$$u/U_\infty = 2.5 (u^*/U_\infty) \ln(z/z_0).$$

Wind Engineering Consultants

Thilmany Pulp and Paper

July 18, 1986

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The results of the best-fit analysis are shown in the attached Table. The z_0 values range from 5.9 to 155 cm with the structures present and from 1.9 to 57.6 cm without the nearby structures present. The low z_0 values are representative of a site with high grass. The high values are expected immediately downwind of structures. The table also shows the expected result of larger z_0 and u^* values with the structures present.

Counihan (1975) presents the following formula for computing u^{*2} from z_0 :

$$u^{*2}/U_{\infty}^2 = 2.75 \times 10^{-3} + 6 \times 10^{-4} \log_{10} z_0$$

where z_0 is in meters.

Setting $z_0 = 0.06$ and 1.55 m gives 0.045 and 0.054 for the expected values of u^*/U_{∞} . The expected values are approximately equal to those observed in the wind tunnel except near the buildings. Hence, the friction velocity is representative of that desired for the observed surface roughness.

To determine the power law exponent (n), the mean velocity data were fit to the following equation using a least-squares technique:

$$u/U_{\infty} = (z/z_{\infty})^n.$$

The observed n values range from 0.13 to 0.65 . The expected power law index for neutral stratification and the appropriate site roughness can be predicted from Counihan (1975) as follows:

$$n = 0.096 \log_{10} z_0 + 0.016 (\log_{10} z_0)^2 + 0.24.$$

Substituting $z_0 = 0.06$ and 1.55 gives an expected range for n of 0.15 to 0.26 , in comparison with an observed range of 0.13 to 0.65 . Immediately downwind of the structure the power law and log-law do not describe the velocity distribution, hence the z_0 , u^*/U_{∞} and n values are not meaningful.

The desired boundary-layer thickness for neutral stratification is 100 cm (600 m full scale). If the boundary-layer thickness is defined to be the point where the profiles become constant, the observed values range from 80 to 100 cm.

In summary, the results presented here show that the velocity profiles are affected by the presence of the structures and are representative of profiles expected in the atmosphere.

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Determination of Excessive Concentration

The fluid modeling guideline gives the following equation for converting model concentrations to full scale concentrations:

$$C_f = C_m (U_m/U_f) (H_m/H_p)^2 (Q_f/Q_m)$$

where

C = mass concentration of pollutant ($\mu\text{g}/\text{m}^3$)

U = wind speed (m/s)

H = characteristic length (m)

Q = pollutant emission rate ($\mu\text{g}/\text{s}$)

The equation used in the Thilmany report was identical except C_m was replaced with X_m and Q_m was replaced with $(X_o V)_m$ where X_m is the tracer concentration in ppm, X_o the source concentration in ppm and V the volume flow rate in m^3/s . For the techniques to be equivalent $(C/Q)_m$ must equal $(X/X_o V)_m$.

C_m can be converted to X_m using the following equation:

$$C_m = [f X \rho_t]_m$$

where ρ_t is the tracer gas density and f is the conversion factor to obtain the correct units. By definition

$$Q_m = (f X_o V \rho_t)_m$$

Now

$$\begin{aligned} C_m/Q_m &= [f X \rho_t]_m / [f X_o V \rho_t]_m \\ &= X_m / [X_o V]_m \end{aligned}$$

Therefore the techniques are identical.




Wind Engineering Consultants

Thilmany Pulp and Paper
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The above discussion addresses all issues that required comment in Rothblatt's letter. If you need additional information, please call.

Very truly yours,

CERMAK/PETERKA ASSOCIATES, INC.
Wind Engineering Consultants

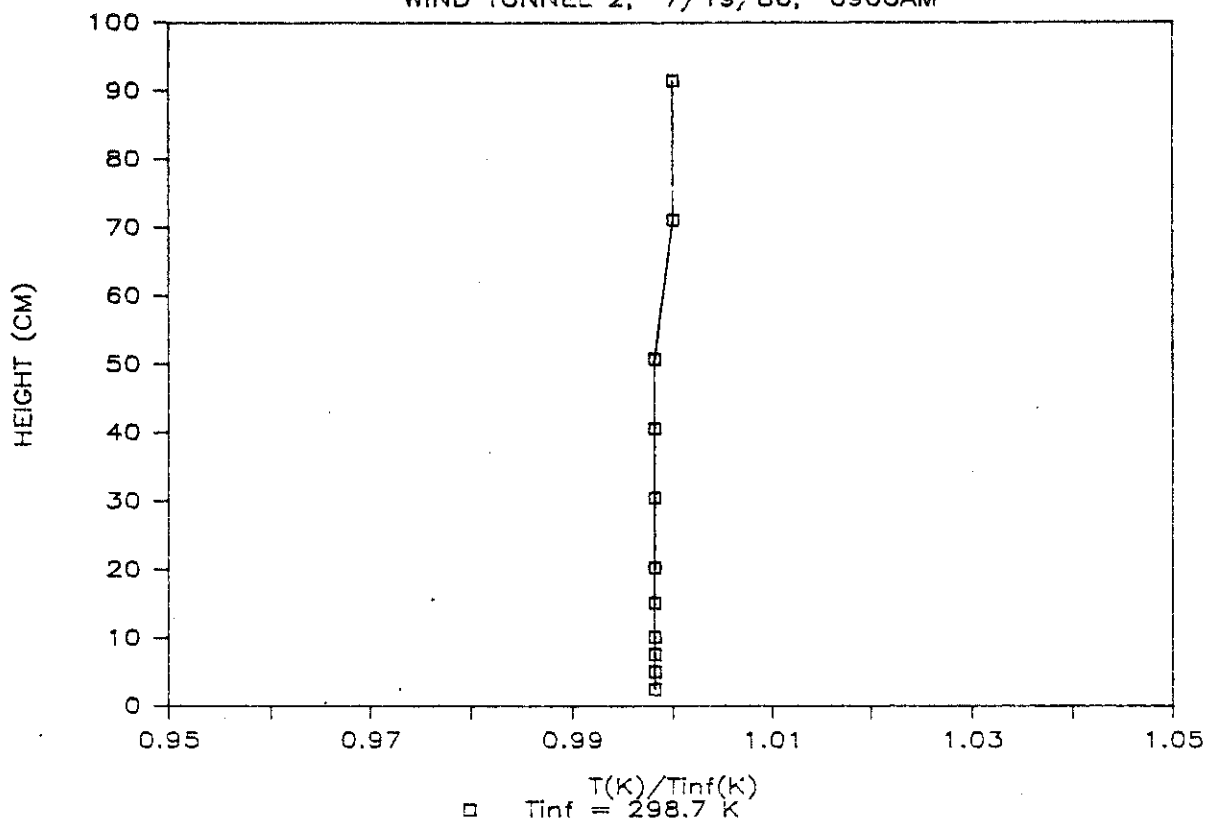
By 
Ronald L. Petersen, Ph.D.
Vice President

RLP:mm

Enclosures

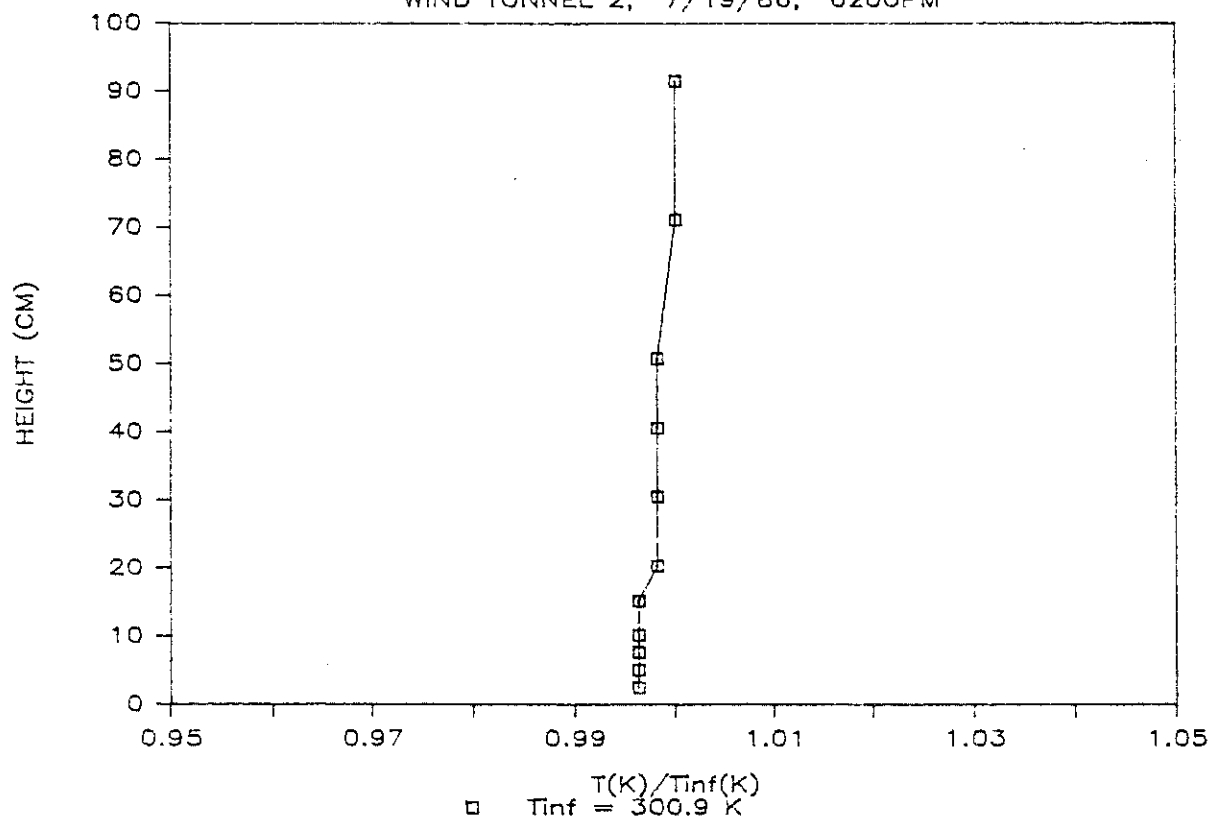
TEMPERATURE PROFILE AT $U_{inf} = 3.5 \text{ m/s}$

WIND TUNNEL 2; 7/19/86; 0900AM



TEMPERATURE PROFILE AT $U_{inf} = 3.5 \text{ m/s}$

WIND TUNNEL 2; 7/19/86; 0200PM



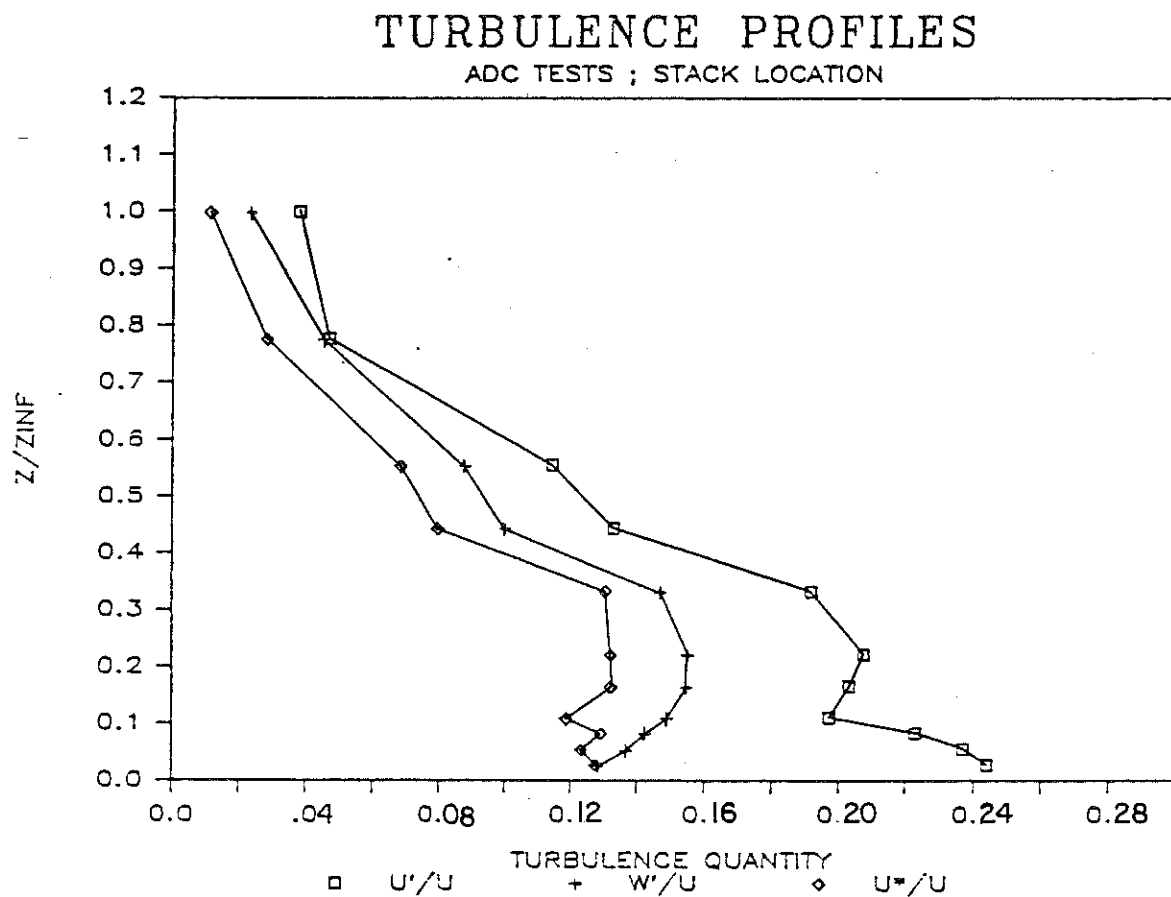


Figure B-3 Turbulence intensity (u'/u and w'/u and Reynolds stress (u^*/u) profiles in the simulated Atmospheric boundary layer (ABL) over flat terrain at stack location

TURBULENCE PROFILES

ADC TESTS ; 8 FT FROM STACK

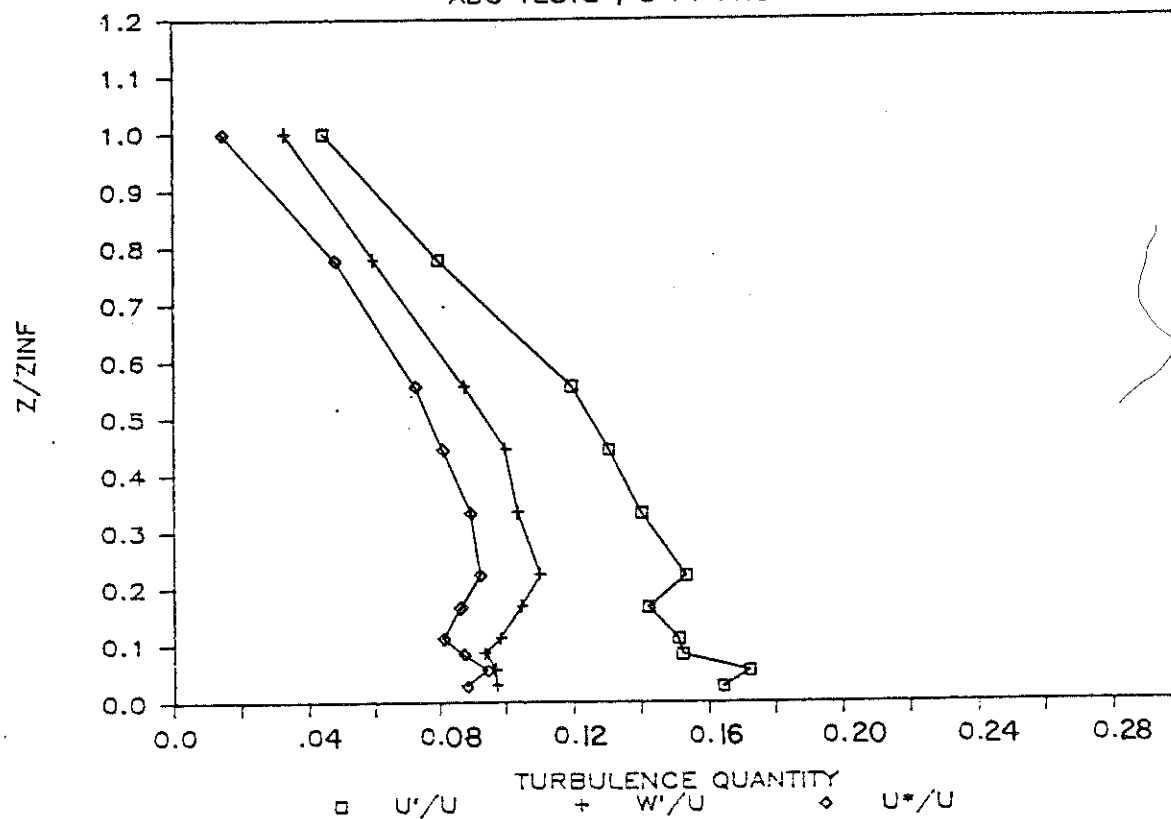


Figure B-4 Turbulence intensity (u'/u and w'/u) and Reynolds stress (u^*/u) profiles in the simulated Atmospheric boundary layer (ABL) over flat terrain 1.83 m downwind from the stack

TURBULENCE PROFILES

ADC TESTS ; 16 FT FROM STACK

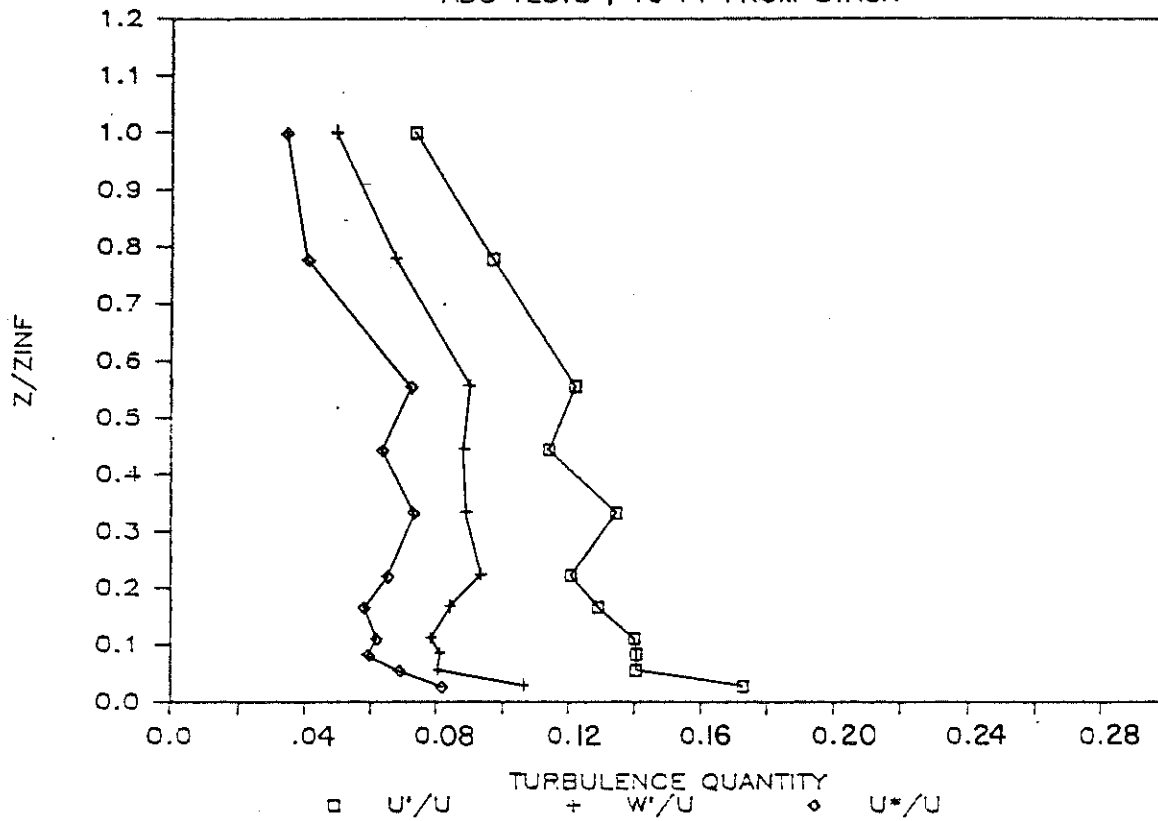


Figure B-5 Turbulence intensity (u'/u) and w'/u) and Reynolds stress (u^*/u) profiles in the simulated Atmospheric boundary layer (ABL) over flat terrain 3.66 m downwind from the stack

Table
Summary of Velocity Profile
Characteristics With and Without Structures

Location (km)	Buildings	$(z_0)_f$ (cm)	u^*/U_m	n
0.0	IN	155	0.155	0.648
0.7		30.7	0.060	0.215
1.4		5.9	0.051	0.155
0	OUT	57.6	0.066	0.175
0.7		0.6	0.034	0.138
1.4		1.9	0.044	0.133